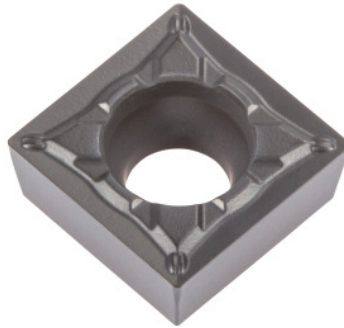


Garant

Indexable insert for turning SCMT 120408, for finish machining, Grade: HB7130-2

**Order data**

Order number	260750 HB7130-2
GTIN	4067263290971
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Grade	HB7130-2
Number of changes/inserts	4
Tool material	Carbide
Cutting speed v_c main application	80 - 270 m/min
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
ISO code indexable insert	SCMT 120408
Cutting conditions	slightly interrupted
Main application	M
Chip breaker	VS

Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Type of product	Indexable insert for turning